

CN2119280U: TILTABLE PIECE FALLING SUPPORT FOR PUNCHING MACHINE

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High
Resolution

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Abstract: The utility model relates to a piece falling support for tiltable punching machines, which can make punching sheets blow away from the working table of a punching machine automatically after punching. The utility model comprises a gas distribution plate, a gas nozzle, a cam, and a reset spring. The two movements of the blowing down and the pin shedding of punching sheets are completed by thrust of the cam and the blowing force of high pressure draught to continuously carry out nest blanking and punching shear which adopt the positioning of a center hole to take a foundation of the automatization of whole punching shear production.